

扭轴同步 (数控) 板料折弯机
(NC) HYDRAULIC PRESS BRAKE MACHINE WITH SYNCHRONIZING TORSION BAR



后挡料/Back gauge



接模板/Tooling hold plate



标准模具
Standard tools



前托料
Front material holder

产品介绍 / Product Introduction

1. 机架焊接后整机加工, 确保其高强度、高刚性、高精度。
2. 采用机械强制同步系统, 通过同步轴使滑块两边平行动作。
3. 采用上模挠度补偿装置, 也可选配快速上模夹紧装置。
4. 数控机时配置X轴后挡料, 采用伺服电机驱动, 滚珠丝杆传动, 直线导轨导向。
5. 数控机时滑块行程由伺服电机控制, 确保其具有较高的定位精度。

1. The steel-welded frame could make sure high strength, high rigidity and high accuracy.

2. Using of mechanical forced synchro system, both sides of sliders move in parallel by synchro axis.

3. Deflection compensation unit is installed in the upper mold, Upper mold clamping device is an option.

4. When NC press brake, X-axis backgauge is driven by servo motor, adopted ball-screw and linear guide way.

5. When NC press brake, ram stroke are controlled by servo moto, it could make sure higher positioning accuracy.



触摸屏系统(选配)
Touch screen system(Optional)

型号 Model	公称压力 Nominal Pressure (KN)	工作台长度 Length of Table (mm)	立柱间距 Distance between Housings(mm)	喉口深度 Throat Depth (mm)	滑块行程 Stroke (mm)	滑块速度 Ram Speed (mm/s)	最大开启高度 Open Height (mm)	主电机功率 Main Motor (KW)	油箱容积 Volume of oil tank (L)	单机重量 Weight (kg)	单机外形尺寸 Overall Dimensions (L x W x H)(mm)
WC67Y-30/1300	300	1300	1020	200	100	60 10 50	210	3	77	1780	1500×1080×1965
WC67Y-40/2000	400	2000	1650	200	100	65 8 70	340	4	145	2800	2350×1469×2145
WC67Y-40/2500	400	2500	2050	200	100	65 8 70	340	4	145	3200	2850×1469×2145
WC67Y-63/2500	630	2500	2050	250	100	70 10 60	340	5.5	240	4500	2750×1725×2215
WC67Y-63/3200	630	3200	2650	250	100	70 10 60	340	5.5	240	5500	3400×1725×2315
WC67Y-80/2500	800	2500	2050	250	100	70 10 60	350	7.5	240	5300	2750×1725×2325
WC67Y-80/3200	800	3200	2650	250	100	70 10 60	350	7.5	240	6200	3470×1725×2330
WC67Y-100/2500	1000	2500	2050	320	100	60 8 40	365	7.5	240	6000	2800×1820×2345
WC67Y-100/3200	1000	3200	2650	320	100	60 8 40	365	7.5	280	7500	3430×1820×2495
WC67Y-100/4000	1000	4000	3100	320	100	60 8 40	365	7.5	280	8500	4330×1820×2575
WC67Y-125/2500	1250	2500	2050	320	100	60 8 40	365	7.5	240	6500	2800×1970×2345
WC67Y-125/3200	1250	3200	2650	320	100	60 8 40	365	7.5	280	8000	3530×1990×2575
WC67Y-125/4000	1250	4000	3100	320	100	60 8 40	365	7.5	280	9000	4300×1990×2575
WC67Y-160/3200	1600	3200	2650	320	200	60 8 50	480	11	280	9500	3450×2040×2675
WC67Y-160/4000	1600	4000	3100	320	200	60 8 50	480	11	280	10500	4250×2040×2675
WC67Y-200/3200	2000	3200	2650	320	200	70 7 60	480	15	360	10700	3280×2145×2780
WC67Y-200/4000	2000	4000	3100	320	200	70 7 60	480	15	470	11600	4080×2145×2880
WC67Y-250/3200	2500	3200	2650	400	250	70 8 80	480	18.5	540	16000	3300×2500×2960
WC67Y-250/4000	2500	4000	3100	400	250	70 8 80	480	18.5	640	18000	4100×2500×2960
WC67Y-250/5000	2500	5000	4000	400	250	70 8 80	480	18.5	850	21000	5100×2500×3910
WC67Y-250/6000	2500	6000	4800	400	250	70 8 80	480	18.5	850	24800	6100×2500×4510
WC67Y-300/3200	3000	3200	2650	400	250	70 8 60	500	22	580	19300	3280×2560×3020
WC67Y-300/4000	3000	4000	3100	400	250	70 8 60	500	22	700	22000	4080×2560×3200
WC67Y-300/5000	3000	5000	4000	400	250	70 8 60	500	22	950	26300	5080×2560×3420
WC67Y-300/6000	3000	6000	4800	400	250	70 8 60	500	22	950	31500	6080×2560×4560
WC67Y-400/3200	4000	3200	2650	400	320	70 7.5 60	580	30	580	20500	3280×2410×3360
WC67Y-400/4000	4000	4000	3100	400	320	70 7.5 60	560	30	700	22300	4080×2410×3360
WC67Y-400/5000	4000	5000	4000	400	320	70 7.5 60	560	30	950	27600	5080×2410×4500
WC67Y-400/6000	4000	6000	4800	400	320	70 7.5 60	560	30	950	32400	6080×2410×5100
WC67Y-100/3200C	1000	3200	2650	430	150	100 10 80	415	7.5	280	7500	3530×1820×2620
WC67Y-100/4000C	1000	4000	3100	430	150	100 10 80	415	7.5	280	8450	4330×1820×2620
WC67Y-125/3200C	1250	3200	2650	430	150	90 8 75	415	7.5	280	8000	3530×1990×2645
WC67Y-125/4000C	1250	4000	3100	430	150	90 8 75	415	7.5	280	8500	4330×2090×2645

本参数若有变更, 恕不另行通知。
Due to continual improvements, specifications are subject to change without notice.